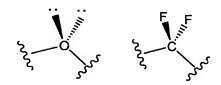
$$\begin{array}{c} \text{NH}_2 \\ \text{HO} \\ \text{N} \\ \text{HO} \\ \text{F} \\ \text{HO} \\ \text{F} \\ \text{CH}_3\text{O}_2\text{C} \\ \text{CH}_3\text{O}_2\text{C} \\ \text{CH}_3\text{O}_2\text{C} \\ \text{CH}_3\text{O}_2\text{CH}_3 \\ \text{CO}_2\text{CH}_3 \\ \text{CO}_2\text{CH}_3 \\ \text{CO}_2\text{CH}_3 \\ \text{Vinflunine} \\ \end{array}$$

FIG. 2



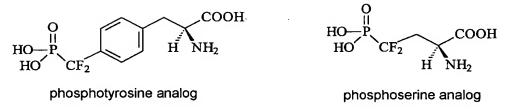


FIG. 4

FIG. 7

FIG. 8

FIG. 12

FIG. 13

FIG. 14

FIG.15

FIG. 16

FIG. 18

FIG. 20

FIG. 21